

DART AEROSPACE LTD		Work Order:	22767
Description:		Part Number:	D2807
Dwg:	gas spring D2807 Rev B	Qty:	15
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	HJ	05.03.21	15
2	STORES	Remove D2807 from stock batch B14082 x 14 B14369 x 1	u	05.03.21	15
3	FP	mark gas spring per drwg lightly sand per drwg, then prime + paint black per QST 005 42	u	05.03.21	15
4	QC	Inspect LEVEL 3	SB	05/03/30	15
5	STORES	Identify and stock separately from other D2807's, IDENTIFY WITH W/O NUMBER	SB	05/03/30	15
6	H/C	Cons/Part: 53.10	Sue	05.04.09	15
7	D/C	Close w/o Inspect level 21	HJ	05.04.06	15

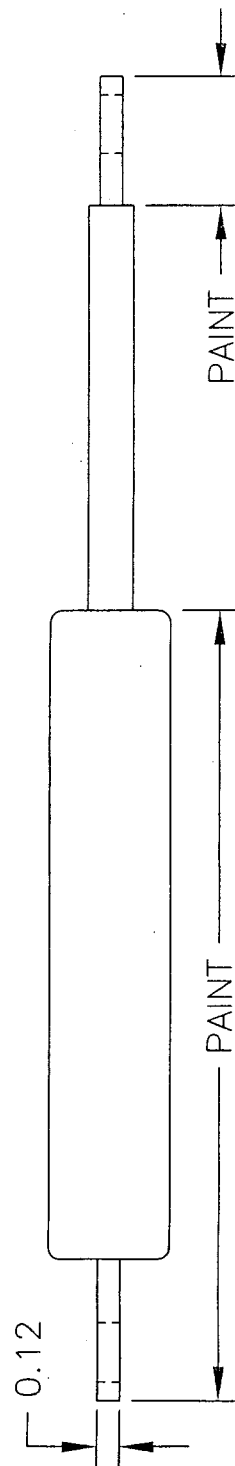
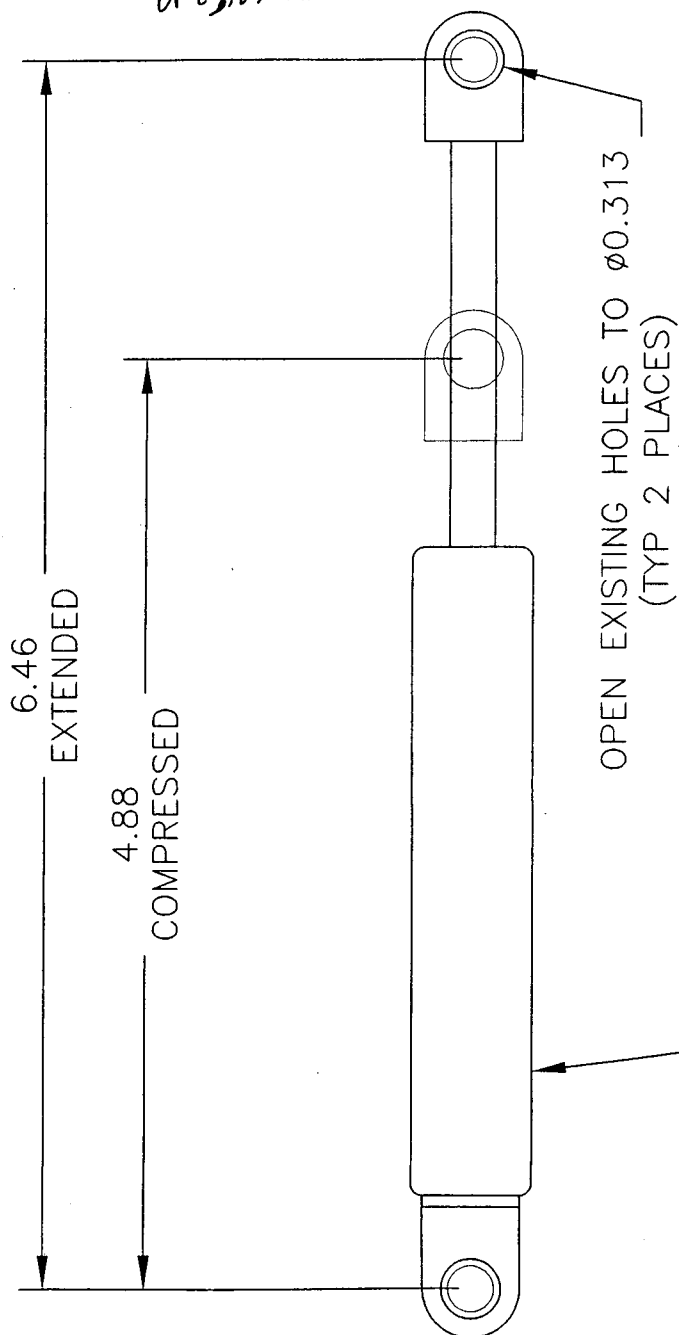
Rev	Date	Change	Revised By	Approved
A		New issue		



DESIGN DS	DRAWN BY AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2807	REV. B SHEET 1 OF 1
DATE 05.03.16	TITLE GAS SPRING		SCALE 1:1
A	00.11.03	NEW ISSUE	
B	05.03.16	ADD FINISH	

PRELIMINARY ISSUE

05.03.16



D2807 GAS SPRING

- 1) POSSIBLE SUPPLIER: SPRING LIFT P/N: SL-4-40 (40 LB LOAD)
- 2) FINISH: LIGHTLY SAND AND THEN PRIME AND PAINT BLACK PER DART QSI 005 4.2 IN AREAS MARKER "PAINT" ABOVE, AFTER DRILLING
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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